



Braze Flux

Black braze flux can be used for brazing either steel or stainless steel components. When applied liberally this flux helps the flow of the silver braze alloy and prevents oxidation.

Part Name	Part No.
Black Flux	Black Flux 1/2 lb
Black Flux	Black Flux 1 lb

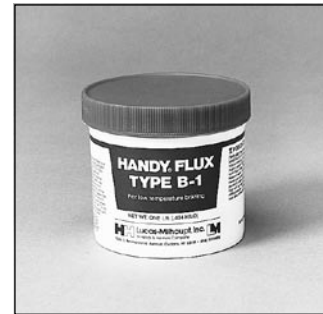


Fig. S46 — Braze Flux

Post Braze Cleaner

This cleaner is used to clean the assembly after brazing. Once the silver braze alloy has solidified, immediately immerse the joint into the braze cleaner solution. The cleaner combined with the sudden change in temperature removes the flux from the assembly. Braze cleaner does not provide corrosion protection. See “Corrosion Protection After Brazing” in the Assembly / Installation section, [page T17](#).

Available in sizes 2 1/2 lb. and 5 lb. jars. When ordering simply denote quantity after Braze Cleaner.

Part Name	Part No.
Braze Cleaner.....	Braze Cleaner 2 1/2 lb
Braze Cleaner.....	Braze Cleaner 5 lb



Fig. S47 — Post Braze Cleaner

Dimensions and pressures for reference only, subject to change.